



# Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



**Apaco AG**  
**Baselstrasse 71**  
**4203 Grellingen**  
**Switzerland**

## Scope

**Apparatus and plant engineering, engineering, pharmaceutical containers, services for thermal and chemical process engineering, life science, building technology, heating technology, district heating systems, manufacture and maintenance of containers**

## Normative base

**ISO 3834-2:2021**

**Quality requirements for the fusion welding of metallic materials**  
**Part 2, 1. Edition 2021**

Reg. no. 44626  
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Validity 31.03.2024–30.03.2027  
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A. Grisard, President SQS

  
F. Müller, CEO SQS



sqs.ch



Swiss Association for Quality and Management Systems (SQS)  
Bernstrasse 103, 3052 Zollikofen, Switzerland





# Attestation

The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



**Apaco AG**  
**Baselstrasse 71**  
**4203 Grellingen**  
**Switzerland**

| Welding processes under EN ISO 4063 | Materials group under CR ISO 15608 | Other materials | Dimensions mm                                | Comments   |
|-------------------------------------|------------------------------------|-----------------|--|------------|
| 111                                 | 1.1                                |                 | 3 – 15 mm                                    | EN 15614-1 |
| 111                                 | 8.1                                |                 | 3 – 30 mm                                    | EN 15614-1 |
| 141                                 | 1.1                                |                 | 3 – 18 mm, ≥ Ø24 mm                          | EN 15614-1 |
| 141                                 | 8.2                                |                 | 1.8 – 8 mm, ≥ Ø8 mm                          | EN 15614-1 |
| 141                                 | 43                                 |                 | 2 – 15 mm, ≥ Ø24 mm                          | EN 15614-1 |
| 141                                 | 41                                 |                 | 3 – 11 mm, ≥ Ø24 mm                          | EN 15614-1 |
| 141                                 | 41 / 1.1                           |                 | 3 – 17 mm, ≥ Ø80 mm                          | EN 15614-1 |
| 141v                                | 8.1 / 8.2                          |                 | Ø7-42, T: 0,7-3 / P: 7-45                    | EN 15614-1 |
| 141v                                | 1.1                                |                 | Ø7-42, T: 0,7-3 / P: 7-45                    | EN 15614-1 |
| 141v                                | 43                                 |                 | Ø9-57, T: 1.2-3.3 / P: 7-36                  | EN 15614-1 |
| 15                                  | 8.1 / 8.2                          |                 | 3 – 24 mm                                    | EN 15614-1 |
| 15                                  | 43                                 |                 | 3 – 5 mm                                     | EN 15614-1 |
| 15                                  | 41                                 |                 | 3 – 18 mm                                    | EN 15614-1 |
| 15 / 141v                           | 1.1                                |                 | 3 – 18 mm                                    | EN 15614-1 |
| 121                                 | 1.1                                |                 | 3 – 18 mm                                    | EN 15614-1 |
| 121                                 | 8.1 / 8.2                          |                 | 3 – 18 mm                                    | EN 15614-1 |
| 111 / 135                           | 1.1                                |                 | 5 – 24 mm                                    | EN 15614-1 |
| 135                                 | 8.1                                |                 | 4 – 24 mm                                    | EN 15614-1 |
| 135                                 | 8.1                                |                 | 7 – 30 mm, ≥ Ø150 mm                         | EN 15614-1 |
| 141                                 | 8.1                                |                 | ≥ 1 mm, ≥ Ø5 mm                              | EN 15614-1 |
| 15                                  | 8.1                                |                 | 3 – 10 mm                                    | EN 15614-1 |
| 141                                 | 8.1                                |                 | 3 – 18 mm, ≥ Ø25 mm                          | EN 15614-1 |
| 141v                                | 8.1                                |                 | Ø11 – 44 mm, Kanal: 5mm & Stutzen: 3 – 12 mm | EN 15614-1 |
| 141                                 | 8.1                                |                 | ≥ Ø25 mm, T: 3-7.2 / P: ≥ 5                  | EN 15614-1 |
| 141 / 121                           | 8.1                                |                 | 40 – 160 mm                                  | EN 15614-1 |

|                     | Surname   | First name | Description/Title |
|---------------------|-----------|------------|-------------------|
| Welding supervisor: | Wölker    | Timo       | Level B           |
|                     | Schweiger | Conrad     | Level B           |
| Deputizing:         | Steinger  | Dominik    | Level B           |
|                     | Jeisy     | Roger      | Level B           |

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