



# Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



**apaco AG**  
**Baselstrasse 71**  
**4203 Grellingen**  
**Switzerland**

## Scope

Engineering, apparatus and plant engineering, pharmaceutical containers, services for thermal and chemical process engineering, building services, district heating systems, production and maintenance of containers

## Normative base

**ISO 3834-2:2005**

**Quality requirements for the  
fusion welding of metallic materials  
Part 2, 1. Edition 2005**

Reg. no. 44626

Validity 31.03.2021–30.03.2024  
Issue 31.03.2021

  
A. Grisard, President SQS

  
F. Müller, CEO SQS



sqs.ch



Swiss Association for Quality  
and Management Systems (SQS)  
Bernstrasse 103, 3052 Zollikofen, Switzerland



The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



**apaco AG**  
**Baselstrasse 71**  
**4203 Grellingen**  
**Switzerland**

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
111	1.1	P 265 GH	3 – 15 mm	EN 15614-1
111	8.1		3 – 30 mm	EN 15614-1
141	1.1		3 – 18 mm, ≥ Ø24 mm	EN 15614-1
141	8.2		1.8 – 8 mm, ≥ Ø8 mm	EN 15614-1
141	43		2 – 15 mm, ≥ Ø24 mm	EN 15614-1
141	41		3 – 11 mm, ≥ Ø24 mm	EN 15614-1
141	41 / 1.1		3 – 17 mm, ≥ Ø80 mm	EN 15614-1
141v	8.1 / 8.2		Ø7–42, T: 0,7-3 / P: 7-45	EN 15614-1
141v	1.1		Ø7–42, T: 0,7-3 / P: 7-45	EN 15614-1
141v	43		Ø9–57, T: 1.2-3.3 / P: 7-36	EN 15614-1
15	8.1 / 8.2		3 – 24 mm	EN 15614-1
15	43		3 – 5 mm	EN 15614-1
15	41		3 – 18 mm	EN 15614-1
15 / 141v	1.1		3 – 18 mm	EN 15614-1
121	1.1		3 – 18 mm	EN 15614-1
121	8.1 / 8.2		3 – 18 mm	EN 15614-1
111 / 135	1.1		5 – 24 mm	EN 15614-1
135	8.1		4 – 24 mm	EN 15614-1
135	8.1		7 – 30 mm, ≥ Ø150 mm	EN 15614-1
141	8.1		≥ 1 mm, ≥ Ø5 mm	EN 15614-1
15	8.1		3 – 10 mm	EN 15614-1
141	8.1		3 – 18 mm, ≥ Ø25 mm	EN 15614-1
141v	8.1		Ø11 – 44 mm, Kanal: 5mm & Stutzen: 3 – 12 mm	EN 15614-1
141	8.1		≥ Ø25 mm, T: 3-7.2 / P: ≥ 5	EN 15614-1
141/121	8.1		4 – 160 mm	EN 15614-1

	Surname	First name	Description / Title
Welding supervisor:	Schweiger	Conrad	Level B
	Stieger	Martin	Level B
Deputizing:	Jeisy	Roger	Level B
	Meister	Dustin	Level B
	Wölker	Timo	Level B

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